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D350-591-214
Job Sheet 184728-A



Part No: D350-591-214

Job Qty: 1 ea

Part Name: Heli-Access-Step™ RH - High Gear, Short Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/24/18

Job Tracking No:

Due Date: 11/12/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV H IPP Rev:B 05.10.14 Modified step 10 KJ/EC IPP Rev:C 06-06-19 Added D2732-030 AS PER DSI9294 JLM IPP Rev:C 06-06-27 Revised as per DSI9340 JLM IPP Rev:D 10.11.15 update qty on AN4-11A DD ver:EC IPP REV:E 14.12.17 ADD DSI9712-011 DD VERF:JLM IPP REV:F 16.03.16 IIN REV:H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/12/18	11/12/18	0.00	0.00	Start Up Stores/Pkg-2		
270	Packaging	1 pcs	11/12/18	11/12/18	0.00	0.00	Packaging1-3		
280	QC	1 pcs	11/12/18	11/12/18	0.00	0.00	QC4		
290	Packaging	1 pcs	11/12/18	11/12/18	0.00	0.00	Packaging3-1		
295	DC	1 pcs	11/12/18	11/12/18	0.00	0.00	DC		
300	QC21-FG	1 Ea	11/12/18	11/12/18	0.00	0.00	QC21		

Part Op 290 - Identify and pack for shipping as per PPP D350-591-214 Location:FG039
Descriptions: 295 - Photocopy bluefile and type labels as per PPP D350-591-214 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	90-Start up Operation	5101329
AN4-15A	Bolt	4 Ea (4 ea)	90-Start up Operation	5102430
AN5-36A	Bolt	2 Ea (2 ea)	90-Start up Operation	5099504
D2230-3	Mounting Lug	2 Ea (2 ea)	90-Start up Operation	5117679
D2618	Bushing	2 Ea (2 ea)	90-Start up Operation	5118035
D2732-030	Rubber Cushion - 3"	4 pcs (4 ea)	90-Start up Operation	5112723
D3235-1	Mounting Lug	2 pcs (2 ea)	90-Start up Operation	5113205
D3338-1	Mounting Lug	1 Ea (1 ea)	90-Start up Operation	5094532
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	5094592
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5094597
MS21042L5	Nut	2 Ea (2 ea)	90-Start up Operation	5093592
NAS1149D0363J	Washer	4 Ea (4 ea)	90-Start up Operation	5095293
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5092780
NAS1149D0563J	Washer	4 Ea (4 ea)	90-Start up Operation	5050053
AN4-16A	Bolt	4 Ea (4 ea)	90-Start up Operation	5099494
D3078-042	Step Assembly, Hi Short RH	1 Ea (1 ea)	270-Packaging	5153122

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-35A	2	153	0
	AN4-15A	4	482	0
	AN4-16A	4	139	0
	AN5-36A	2	120	0
	D2230-3	2	118	0
	D2618	2	44	0
	D2732-030	4	16	0
	D3235-1	2	65	0
	D3338-1	1	68	0
	MS21042L3	2	2,768	0
	MS21042L4	6	2,024	0
	MS21042L5	2	281	0
	NAS1149D0363J	4	1,928	0
	NAS1149D0463J	12	3,664	0
	NAS1149D0563J	4	1,298	0
270-Packaging	D3078-042	1	3	0

Part Specifications

Specifications could not be found.

Plex 12/24/18 11:30 AM dart.leroux.jason

Change Record

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Part Number: D350-591-213/-213GB/-214/-214GB

Description: HELI-ACCESS STEP, HIGH SKID, SHORT STEP, LH/RH

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